

**Chittenden County Homeless Alliance
Coordinated Entry Committee Meeting**

Wednesday, March 28, 2018

8:30AM – 10:00AM

Champlain Housing Trust, 88 King Street, Burlington, VT – 2nd floor conference room

AGENDA

1. Updates
2. Coordinated Entry Client Rights Handout
3. 2-1-1 and the Coordinated Entry Process
4. Clarification of Population Served through CE – Definitions
5. Outreach and Advertisement